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RBW6500X01611-W142E-3T

Job Sheet 198290



Part No: RBW6500X01611-W142E-3T **Job Qty:** 1 pcs

Part Name: Oil Seal Housing Removal Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/24/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/13/19

Description:

Type: SOLD

Note: DWG RBW6500X01611-W142E-3T REV 4 IPP Rev. A 19.04.05 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/13/19		0.25	0.25	Small Fab - 1		M.L.
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S217478



Part: RBW6500X01611 - W142E - 3T

Job No: 198290

Serial No/Batch: S217478

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 09/26/19

DAS
40
SFP 27 2019
8:30

DAS
28
9-89

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

140 QC 21 - FG	1 pcs	9/13/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

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SEP 27 2019

Fg106

Part Op 100 - (Small Fab) Assemble as per drawing.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

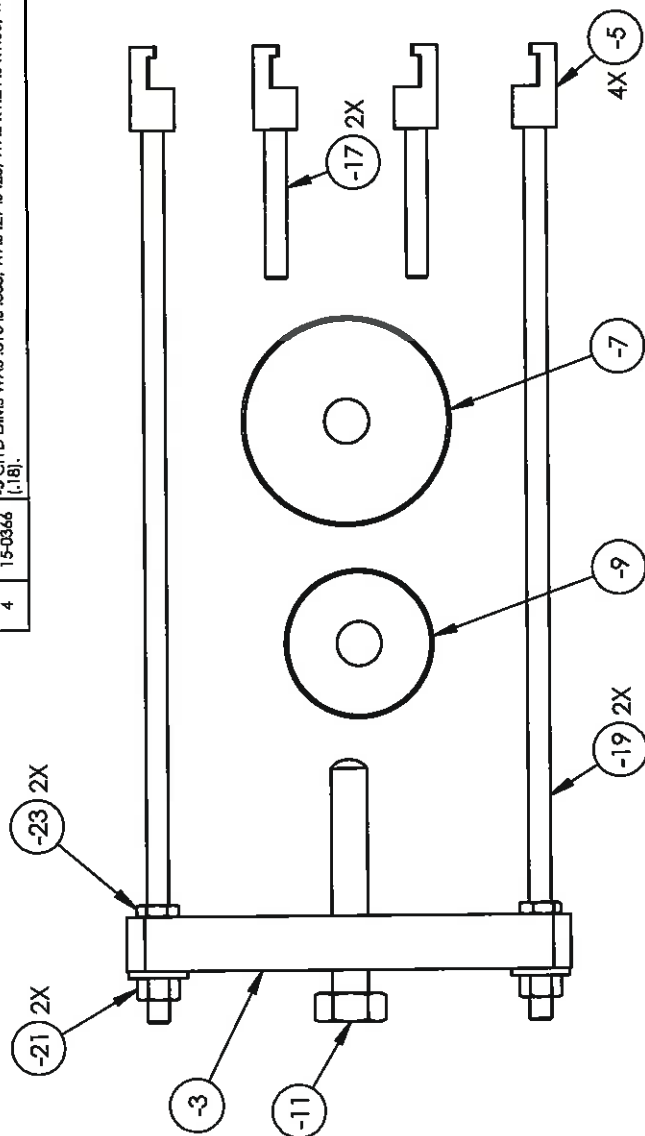
Part / Item	Component Name	Quantity	Operation	Container
90695A038	Jam Nut M6 X 1 (Mcmaster)	2 Ea (2 ea)	100-Small Fab - 1	5 201120
91005A033	Flange Nut M6 X 1 (Mcmaster)	2 Ea (2 ea)	100-Small Fab - 1	5 216726
93210A016	Threaded Stud M6X 50	2 Ea (2 ea)	100-Small Fab - 1	5 201243
RBW6500X01611-W142E-3T-11	Screw Weldment	1 pcs (1 ea)	100-Small Fab - 1	5 214787
RBW6500X01611-W142E-3T-19	Long Stud	2 pcs (2 ea)	100-Small Fab - 1	5 209696
RBW6500X01611-W142E-3T-3	Cross Bar	1 pcs (1 ea)	100-Small Fab - 1	5 208394
RBW6500X01611-W142E-3T-5	Extractor	4 pcs (4 ea)	100-Small Fab - 1	5 209959
RBW6500X01611-W142E-3T-7	Large Seat	1 pcs (1 ea)	100-Small Fab - 1	5 210444
RBW6500X01611-W142E-3T-9	Small Seat	1 pcs (1 ea)	100-Small Fab - 1	5 209637

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90695A038	2	0	0
	91005A033	2	0	0
	93210A016	2	0	0
	RBW6500X01611-W142E-3T-11	1	0	0
	RBW6500X01611-W142E-3T-19	2	0	0
	RBW6500X01611-W142E-3T-3	1	0	0
	RBW6500X01611-W142E-3T-5	4	0	0
	RBW6500X01611-W142E-3T-7	1	0	0
	RBW6500X01611-W142E-3T-9	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/24/19 2:21 PM Dart.lajeunesse.marie

REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-5 CHD OD WAS Ø.749 IS Ø.74, CHD M6 X 1 THREAD DEPT 11 WAS .434 IS MIN. DEPTH .43. -.9 CHD TOLERANCE WAS Ø.480 IS Ø.48.	7/31/13	RJC	GE
1	14-0215	-9 CHD ENGRAVE NOTE WAS RBW6500X01611-W1.42E-3T IS T/N. -5 CHD DIAMETER WAS Ø.74 IS .473, CHD SLOT WAS .501 IS .316 CHD TIP WAS .184 IS .116, CHD RADIUS WAS R1.964 IS 1.240, CHD LENGTH WAS 1.443 IS .911. -13 ADDED DWG. -19 ADDED DWG. CHD FROM B/O TO MANUFACTURED PART.	11/12/14	RJC	JAG
2	15-0011	UPDATED DRAWING TO NEW STANDARDS. -5 CHD M6X1.0 HOLE DEPTH WAS .43 IS .35.	1/12/2015	RJC	JAG
3	15-0128	-3, -7, -9 & -19 MATERIAL CHD WAS .1018 IS .1018/1020. -7 CHD ENGRAVE NOTE WAS RBW6500X01611-W1.42E/2-3T IS P/N. -9 CHD ENGRAVE NOTE WAS RBW6500X01611-W1.42E/3-3T IS P/N. -13 CHD DIM WAS SR. 27 IS SR. 25.	6/1/2015	RJC	JAG
4	15-0366	-5 CHD DIMS WAS .316 IS .338, WAS .29 IS .28, WAS R1.24 IS R1.50, WAS (.087) IS (.078), WAS (.20) IS (.18).	11/20/2015	RJC	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198290 *plc*
19-7-24

NOTE:
1. PART OF KIT RBW6505G00331-3T.



Oil Seal Housing Removal Puller

[illegible]



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____

Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐